

	10 in one set			
Part Number	U/Price	Slide Unit Price		
	1~5 Set	6~10 Set		
M-SK2	Quot	ation		





Quotation

Part Number

%10 items come in one set. They are not sold separately.

## **■**Characteristics

- This product prevents sprue threads that occur during molding. (The effect varies by resin. )
- · Pressure loss of injection pressure is small and that allows stable molding.
- · Easy to mount even when threads occur during a molding trial or after prototyping, because this is a different part from sprue and a nozzle.
- This thin plate easily fits nozzle SR when it is held between the sprue and the nozzle. (Recommended sprue: SR10.5~13, P dimension: 3 and smaller)

## Notes

- · If you use glass fiber, the hole may wear with use and that may weaken thread prevention effect.
- The cap may come off if you move the nozzle off because the cap is held between the nozzle and the sprue.

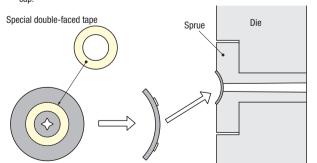


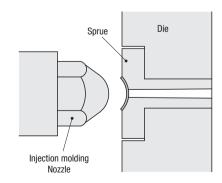
## Example

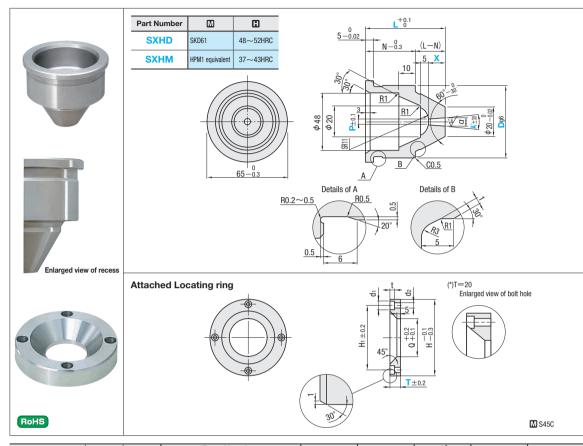
1 Apply the special double-faced tape on the surface (convex side) of the thread prevent

② Attach the cap temporarily to sprue SR.

(3) Press the nozzle against the sprue.







	De	Dg6		(L-N)	Part Number			D	A°	v	-
	Dί	Jo	N	(L—IV)	Туре	D		F	1° increments	^	•
60			20	15	SXHD (SKD61) SXHM (HPM1 equivalent)	60	35	2.5	1~6	10 15	15 20 <sup>r)</sup>
		-0.010 -0.029	25	15			40	3 3.5 4 5			
	60		25	20			45				
	00		30	20			50				
			30	25			55				
			40	25			65				

\*In the case of the T dimension 20 locating ring, the taper interferes with the bolt counterbore part. • Calculation of  $\alpha$  value  $\alpha = P + 2X \tan \frac{A}{2}$ 

Conversion Chart of Trigonometric Functions E P.1337

■Attached Locating ring

6.6

## **Bolt hole** Q Applicable bolts H1 н Т d<sub>1</sub> 15 20 M6 11 6.5 100 50

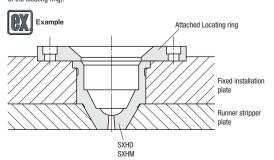
85



 $\ensuremath{ \ensuremath{\mathfrak{T}}}$  Each of these bushings comes with a locating ring as a set. When ordering, be sure to select the T dimension (thickness of the locating ring).



Days to Ship Quotation



783