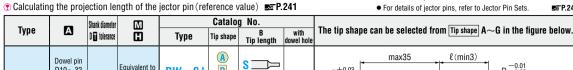
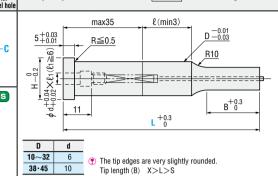
## **JECTOR PUNCHES WITH LOCATING DOWEL HOLES**

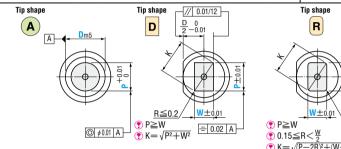


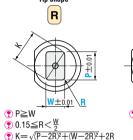


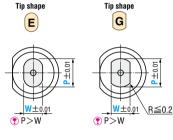












For details of jector holes, refer to Jector Punch Blanks. ■ P.236

Catalog No.										0.01mm increments					
			ł			L				A		E G	R	В	Н
Туре		D								min. P max.	P∙Kmax.	P•Wmin.	Ř		
S	RW—SJ□S—C Spring reinforced type RW—SJV□S—C	10	60	70	80	90	100	110	120	$3.00 \sim 9.99$	9.97	3.00	(B) only)	13	13
		13	60	70	80	90	100	110	120	$6.00 \sim 12.99$	12.97	6.00			16
		16	(60)	70	80	90	100	110	120	10.00 ~ 15.99	15.97	6.00		19	19
		20	(60)	70	80	90	100	110	120	13.00 ~ 19.99	19.97	6.00			23
		25	(60)	70	80	90	100	110	120	18.00 ~ 24.99	24.97	6.00			28
	RW—SJ□L—C Spring reinforced type RW—SJV□L—C	10		70	80	90	100	110	120	<b>3.00</b> ∼ <b>9.99</b>	9.97	3.00	$R < \frac{W}{2}$ (	19	13
		13		70	80	90	100	110	120	6.00 ∼ 12.99	12.97	6.00			16
		16		70	80	90	100	110	120	10.00 ~ 15.99	15.97	6.00	0.15≦	25	19
		20		70	80	90	100	110	120	13.00 ~ 19.99	19.97	6.00			23
		25		70	80	90	100	110	120	18.00 ~ 24.99	24.97	6.00			28
X	RW—SJ  Spring reinforced type  RW—SJV  X—C	10			80	90	100	110	120	6.00 ~ 9.99	9.97	6.00		30	13
		13			80	90	100	110	120	$6.00\sim12.99$	12.97	6.00			16
		16					100	110	120	10.00 ~ 15.99				40	19
		20					100	110	120	13.00 $\sim$ 19.99	] —		-		23
		25					100	110	120	$18.00 \sim 24.99$					28

- The spring constant of RW—SJV□□—C is as twice that of RW—SJ□□—C.
- (a)
    $(-1)^{-0.05}$  

   (b)
    $(-1)^{-0.05}$  

   (a)
    $(-1)^{-0.05}$
- Catalog No. L |-| P W R(R only) Order

RW-SJDS-C25 - 100 - P30.00 - W18.00



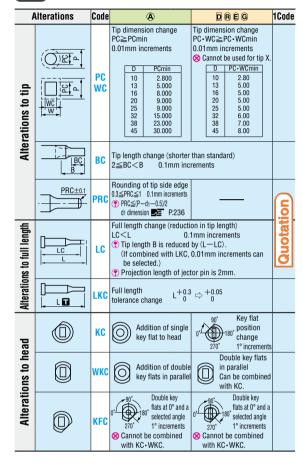
## **■**Effect of spring reinforced type

The spring constant is twice that of a standard type jector punch. The large spring load results in more effective scrap removal.

## **■**Effects of RW coating

Effective for press processing of ultra-high-tensile material and thick plate high-tensile material thanks to its superior wear resistance, peeling resistance and heat resistance. See the product data for details. EP.1607

	Catalog No.	-	L(LC)	—	P(PC)	-[	w(wc) -	- [	R	(BC+HC+TCetc.)
Alterations	RW-SJAS-C 25	-	LC95	-	P18.05					— HC27



ı	Alterations	Code	A	DREG	1Code						
		NKC	_	No key flat							
o head	± <u> ₹</u>	нс	Head diameter change D≦HC <h 0.1mm="" be="" cannot="" for="" increments="" products<="" retainer="" set="" td="" used="" ⊗=""></h>								
Alterations to head	TC	TC	Head thickness change 3.5≦TC<5 0.1mm increments  ⑤ Full length L is shortened by (5—TC).  If combined with LC, full length is equal to LC.  So Cannot be used for retainer set products								
Alte	TCC	TCC	Chamfering of head This improves the strength of 0.1mm increments 0.5≦TCC≦(H−D)/2	the punch head. ጆ P.1611	tion						
ank		AC	AIR ate	jector pin is removed to cre- an air path and the side vent e is plugged from the inside nserting a resin (ABS) ring.	Quotal						
Alterations to shank		NC		e jector pin is removed. Cannot be combined with AC.							
	<b>.</b>	TPC	Dowel pin change MS6—25 that comes with MSTP6—25 (tapped type).								
	€ D <sup>-0.01</sup>	NDC	No press-in lead	ℓ≥3 ⇔ ℓ=0							



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